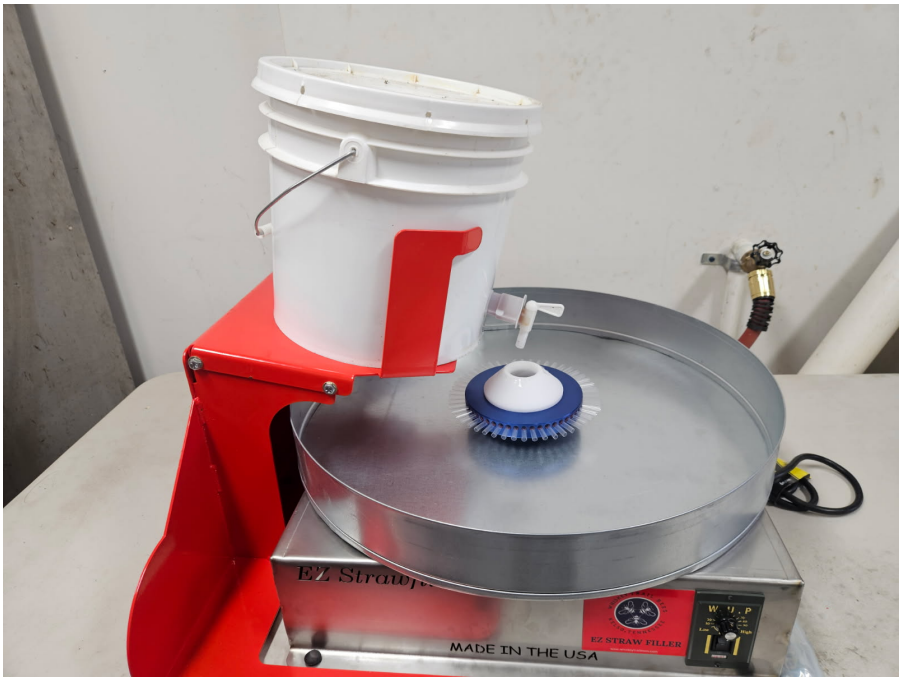
SJS STRAW FILLER

Unboxing and Main Assembly Guide

Core machine setup from shipment through pictured head assembly



Complete assembly shown with all accessories.

Draft scope: Unboxing and primary pictured assembly. Accessory installation instructions will be added separately.

Before You Begin

Read the complete guide before assembly. Work on a clean, stable surface. Keep the Straw Filler disconnected from electrical power during unboxing, inspection, and mechanical assembly.

Important: This photo-based guide does not specify electrical commissioning, operating speed, food-contact sanitation procedures, torque values, or product-filling parameters. Use approved SJS Machine operating instructions before running the machine.

Assembly Sequence

1. Open and Inspect the Shipment

2. Remove the Stainless Machine Assembly

3. Unpack the Filling-Head Components

4. Inventory the Tool and Service Kit

5. Position the Main Straw Filler Unit

6. Prepare the Straw Holder and Head Assembly

7. Secure the Center Fastener

8. Install the White Cap

Retain all packing material until the machine and included components have been inspected.

STEP 1 OF 8

Open and Inspect the Shipment



Open the shipping package carefully. Confirm that the stainless machine assembly, boxed components, power cord, and packing materials are present before removing individual parts.

STEP 2 OF 8

Remove the Stainless Machine Assembly



Lift the stainless assembly from the protective packaging using two hands. Place it on a clean, stable work surface and inspect the enclosure, feet, cord, and visible controls for shipping damage.

STEP 3 OF 8

Unpack the Filling-Head Components



Remove the filling-head components, straw holder, service kit, and printed material from the inner box. Keep all small parts together until the inventory check is complete.

STEP 4 OF 8

Inventory the Tool and Service Kit



Verify the supplied hex key, small hand tools, O-rings, and fasteners. Keep the kit clean and stored with the machine for setup and routine service.

STEP 5 OF 8

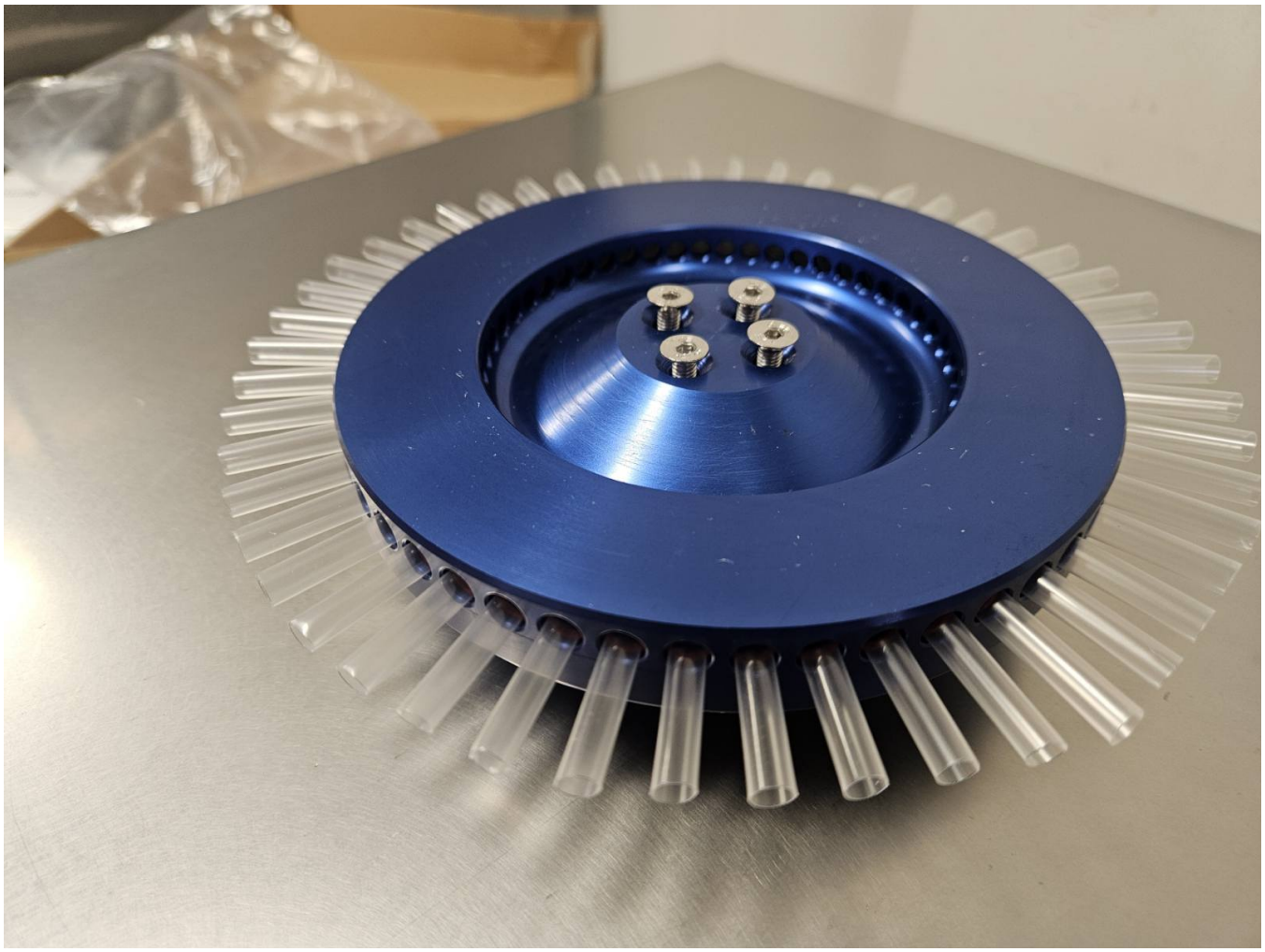
Position the Main Straw Filler Unit



Set the machine upright on a level, dry, stable surface with the speed control and power switch accessible. Keep the machine unplugged while completing assembly.

STEP 6 OF 8

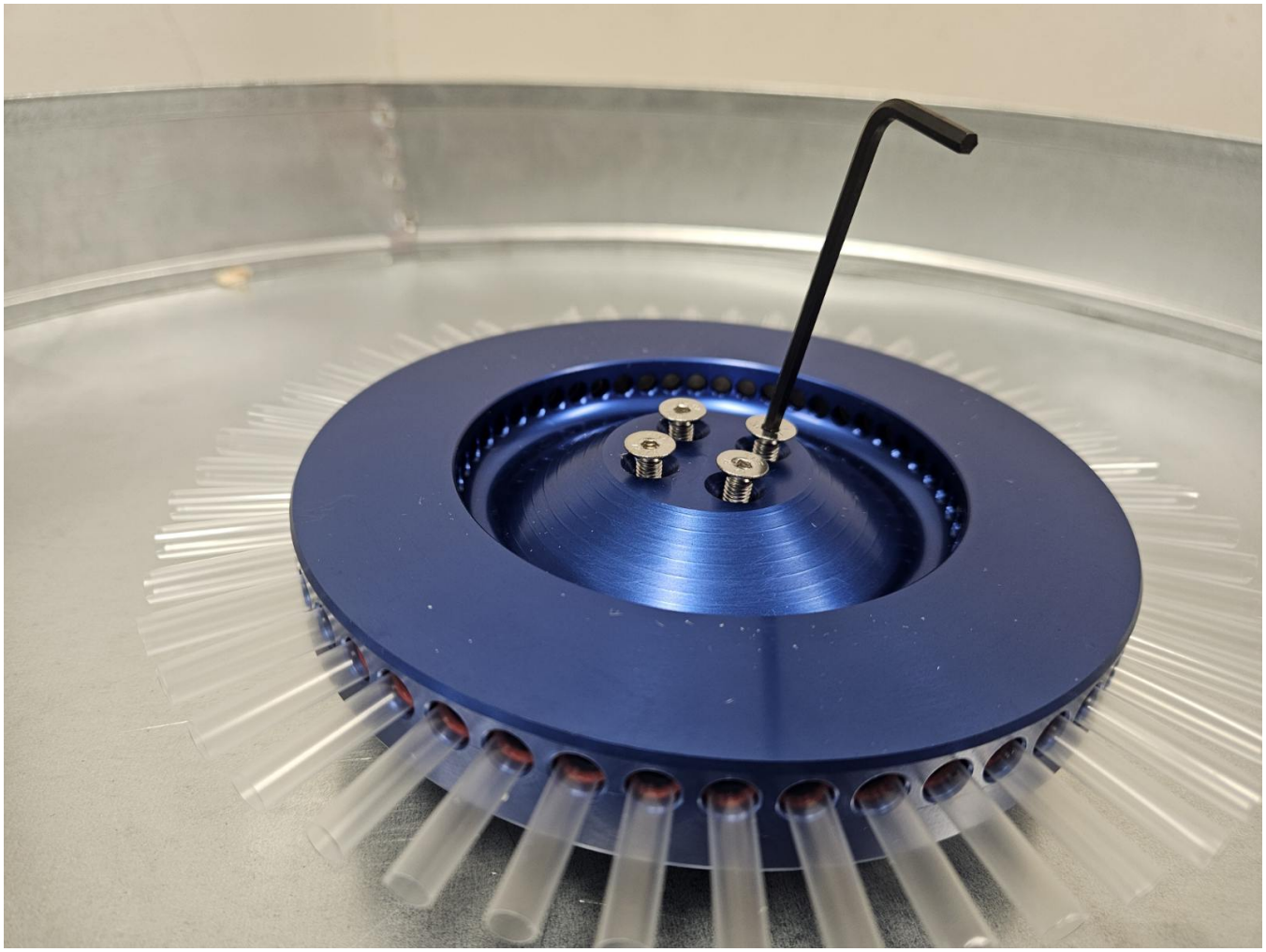
Prepare the Straw Holder and Head Assembly



Place the straw holder and head assembly on a clean surface. Arrange the straws evenly around the holder and confirm that the center hardware and contact surfaces are clean.

STEP 7 OF 8

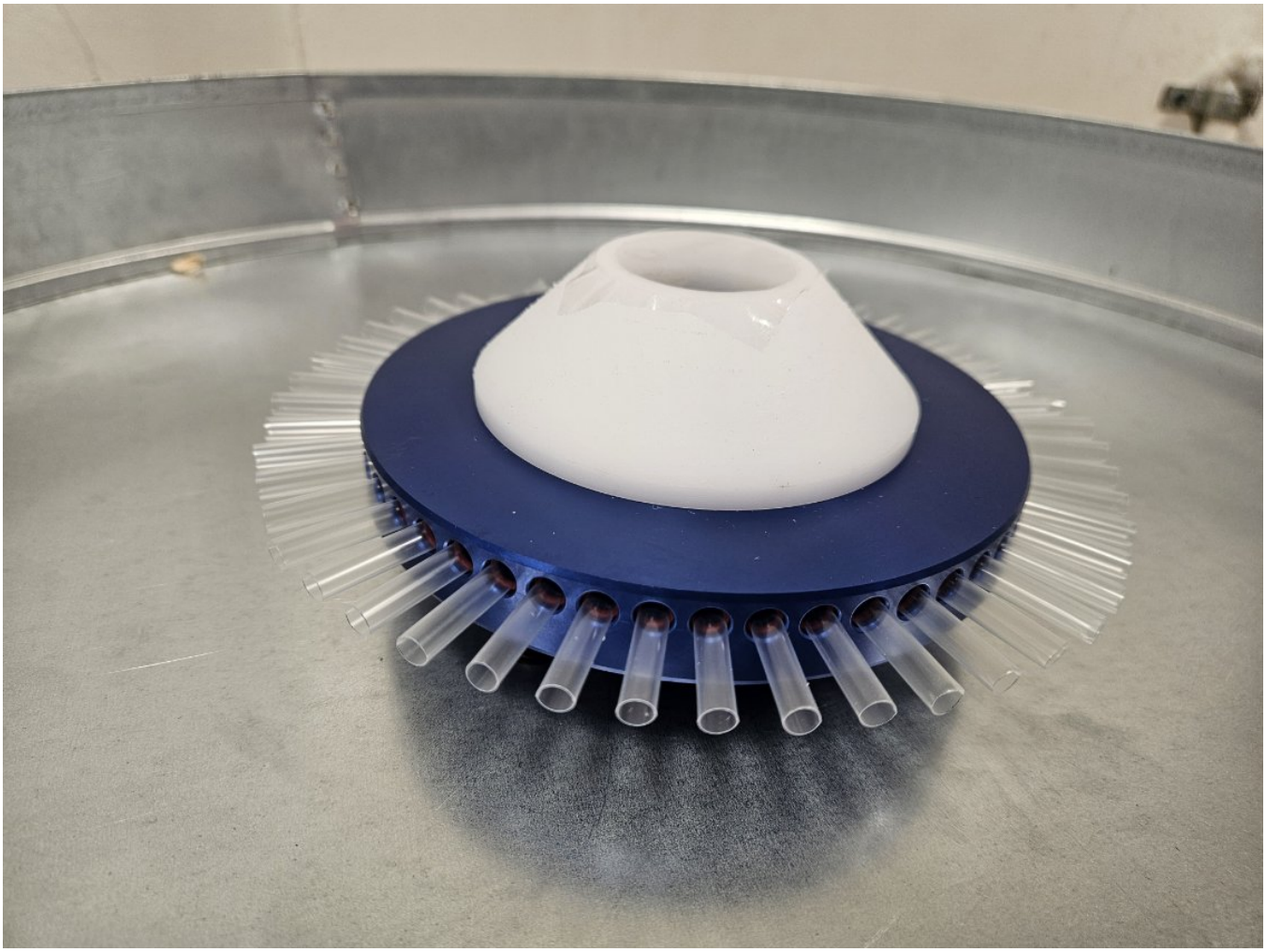
Secure the Center Fastener



Use the supplied hex key on the center fastener as shown. Seat the components evenly and tighten only until secure. Do not force or over-tighten the hardware.

STEP 8 OF 8

Install the White Cap



Place the white cap over the center of the assembled head. Confirm that it sits evenly and that the surrounding straws remain consistently positioned.

Stop point: The pictured main assembly is complete. Do not energize or operate the machine until the operating instructions and any required accessory instructions have been reviewed.

STOP HERE

Watch the Complete Straw Sealing and Filling Video

Sealing is the most important step to master before filling the first straw.

Required viewing order

1. Learn and practice the straw sealing method.
2. Confirm that the sealing process is understood.
3. Only then proceed to the filling portion of the video.

WATCH THE TRAINING VIDEO

https://www.youtube.com/watch?v=9T9TYYxFGms

Do not begin filling straws until the sealing process has been mastered.